



## Study of the Linear Attenuation Coefficient for Gamma Rays, X-Rays, and Neutrons of Different Refractory Alloys via Computerized Phy-X, MATXCOM, and Ngcal Models

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### Abstract

In this study, the linear attenuation coefficient (LAC) of ten refractory alloys with different percentages of elements: 90W-7Ni-3Fe, 90W-6Ni-4Fe, 91W-6Ni-3Fe, 93W-4Ni-3Fe, 93W-5Ni-2Fe, 90W-6Ni-4Cu, 90W-5Ni-5Cu, 90W-7Ni-3Cu, 93W-4Ni-3Cu, and 95W-3Ni-2Cu were evaluated. These alloys contain a high tungsten with high density, and show minimal variations in tensile strength, elongation, and hardness. The LAC calculations were performed using Phy-X software for x-ray and radioisotopes with energy ranges of (0.00804 -15) MeV and (0.00589 -15) MeV, respectively, whereas MATXCOM software was used for the photon energy range (0.015-15) MeV. LAC for fast and thermal neutrons were explored via the NGCal platform with energy (4 MeV, 25.4 meV) respectively. The LAC was very high at low energies, then a subsequent gradual decrease as energy increased for all alloys. The difference of error ( $\Delta$  %) depending on LAC data was calculated and compared between all tested software, where the ( $\Delta$  %) results were within acceptable limits. Furthermore, the protection efficiency (PE %) was calculated at different thicknesses for all the tested alloys. According to LAC and PE% data, the 95W-3Ni-2Cu alloy appears as the best absorber of X-rays and Gamma rays, which contains the highest percentage of tungsten, density, and mean atomic number, whereas the 90W-7Ni-3Cu alloy shows the highest (PE %) of the fast and thermal neutrons. In conclusion, these alloys are suitable for mitigating the harmful effects of exposure to photons and neutrons, and for providing a safe working environment for radiation workers.

### 1. Introduction

The world today is witnessing tremendous technological advancements in various fields, which have contributed to the widespread dissemination of ionizing radiation. Exposure to this radiation poses a significant health risk, varying according to the dose, type of radiation, and duration of exposure. The dangers of radiation range from causing serious and immediate illnesses to increasing the risk of chronic health problems with exposure to enormous quantities. To ensure the highest level of safety for workers exposed to radiation, whether natural or industrial, it is essential to develop protective materials that can attenuate ionizing radiation and reduce its intensity [1, 2].

The use of these materials is crucial for achieving safe and acceptable levels of radiation for workers in nuclear reactors or laboratories. Exposure of the human body to neutrons is extremely dangerous due to their high ability to penetrate tissues, making them radioactive and thus causing damage to cells and genes. Protective materials significantly reduce the effects of neutrons or radiation, shorten their penetration distances through the material, and thus reduce the exposure risk. These materials should be compatible with the type and energy, readily available, easily manufactured, and inexpensive. Due to the shortcomings of traditional shielding materials, such as lead or concrete, in terms of durability and toxicity, many researchers have sought to develop new and alternative protective materials. This highlights the need to develop new types of protection materials, such as alloys that offer shielding, mechanical properties, and high heat resistance [3-6].

Acknowledging its unique physical properties, tungsten has emerged as a leading candidate for shielding. We have used various alloys containing tungsten in high contain. Its high density and large atomic number give it excellent absorption capacity for gamma rays and X-rays, thus effectively reducing their intensity. It has high heat resistance, allowing it to be used in high-temperature, radioactive environments, such as nuclear reactors. Tungsten has high mechanical strength, enabling the design of shields that can withstand harsh conditions without compromising performance. Thanks to these properties, a high level of protection can be achieved, eliminating the need for lead or concrete, while reducing the weight and size of the shields [7-9].

İ. Erkoyuncu [10] studied the interaction of gamma rays and neutrons with six alloys containing varying iron and nickel contents. These alloys are characterized by their durability and long lifespan. Shielding parameters, such as linear attenuation coefficient, mass attenuation coefficient, half-value layer, and tenth-value layer, were examined in an energy range of 0.06 to 2.614 MeV using WinXCOM, GEANT4, and FLUKA software. Neutron shielding parameters were also investigated using GEANT4 and FLUKA software in an energy range of 1.1 to 10 MeV. The Fe19Ni81 alloy was found to be the most effective against gamma rays and neutrons. The results showed that increasing the nickel content in iron-nickel alloys enhances gamma ray and neutron shielding, while reducing secondary radiation.

K. K. Hammud [11] Studied Six nickel alloys (Ni3Al, NiAl, Ni90Cr10, Ni80Cr20, Ni35Cr20Fe45, and Ni60Cr16Fe34) varied in their chemical formulas, mole fractions (%) of each element on using NGCal and Phy-X software for linear attenuation coefficient, mass attenuation coefficient, half-value layer, and tenth-value layer, were examined in an energy range of 1 to 15 MeV. The results indicated that Chromel (Ni90Cr10) alloy has the highest density, and a high Nickel mole fraction exhibited the highest protection efficiency.

Theoretically, we examined the attenuation effects of tungsten alloys via one of the most significant shielding coefficients, the linear attenuation coefficient, for ten distinct alloys featuring diverse alloying ratios across an energy spectrum spanning from 0.00804 MeV to 15 MeV for complex ternary tungsten refractory alloys. This was achieved using various computer platforms, such as Phy-X/PSD, MATXCOM, and NGCal. These programs are efficient in calculating radiation shielding factors (linear and mass attenuation coefficients, half-values, etc.) in addition to the protection from neutrons. They are user-friendly, cover a wide energy range for element and compound calculations, and are readily available online. This research paper enables radiation experts to select the most suitable alloys for radiation or neutron shielding whereas these alloys may be excellent suggestions to be used in radiation medicine, nuclear reactors, and aerospace applications besides radiation or neutron attenuation.

## 2. Experimental Procedure

Ten alloys containing tungsten as a primary element: (90W-7Ni-3Fe, 90W-6Ni-4Fe, 91W-6Ni-3Fe, 93W-4Ni-3Fe, 93W-5Ni-2Fe, 90W-6Ni-4Cu, 90W-5Ni-5Cu, 90W-7Ni-3Cu, 93W-4Ni-3Cu, and 95W-3Ni-2Cu) were tested, which were coded as W1, W2, W3, W4, W5, W6, W7, W8, W9, and W10, respectively.

Table (1) shows the most characteristic information related to the tested alloys, density, Tensile Strength Elongation, and Hardness, as well as the composition. Increasing the nickel and iron content in these tungsten alloys increases their density, improves their mechanical properties, and reduces cracking during manufacturing [12]. The mean atomic number  $\bar{Z}$  was computed according to references [13, 14].

Table (1) was adopted as the basis for comparing the alloys and provides an overview of the best materials for use in this field, including alloy properties such as chemical composition, density, and mean atomic number. From this, we can predict which materials are most effective in attenuating incident radiation and neutrons.

**Table (1):** Several characteristics of the tested alloys [13, 14].

Code	Chemical formula	Density, gm/cm	Composition		Tensile Strength (MPa)	Elongation (%)	Hardness (HRC)	Mean Atomic Number, $\bar{Z}$	
			Weight Fraction of Elements	Mole Fraction of Elements					
W1	90W-7Ni-3Fe	16.9	W	0.9000	0.7389	700 ~ 980	20 ~ 33	24 ~ 32	69.34
			Ni	0.0700	0.1800				
			Fe	0.0300	0.0811				
W2	90W-6Ni-4Fe	16.8	W	0.9000	0.7379	700 ~ 980	20 ~ 33	24 ~ 32	69.32
			Ni	0.0600	0.1541				
			Fe	0.0400	0.1080				
W3	91W-6Ni-3Fe	17.1	W	0.9100	0.7604	700 ~ 980	16 ~ 25	25 ~ 32	69.82
			Ni	0.0600	0.1570				
			Fe	0.0300	0.0825				
W4	93W-4Ni-3Fe	17.5	W	0.9300	0.8059	700 ~ 980	15 ~ 25	26 ~ 30	70.72
			Ni	0.0400	0.1086				
			Fe	0.0300	0.0856				
W5	93W-5Ni-2Fe	17.5	W	0.9300	0.8070	700 ~ 980	15 ~ 25	26 ~ 30	70.74
			Ni	0.0500	0.1359				
			Fe	0.0200	0.0571				
W6	90W-6Ni-4Cu	16.9	W	0.9000	0.7477	550 ~ 750	8 ~ 15	18 ~ 25	69.44
			Ni	0.0600	0.1561				
			Cu	0.0400	0.0961				
W7	90W-5Ni-5Cu	17	W	0.9000	0.7492	550 ~ 750	8 ~ 16	18 ~ 23	69.45
			Ni	0.0500	0.1304				
			Cu	0.0500	0.1204				
W8	90W-7Ni-3Cu	17	W	0.9000	0.7462	550 ~ 800	8 ~ 12	20 ~ 26	69.43
			Ni	0.0700	0.1818				
			Cu	0.0300	0.0720				
W9	93W-4Ni-3Cu	17.5	W	0.9300	0.8143	550 ~ 700	5 ~ 10	18 ~ 24	70.81
			Ni	0.0400	0.1097				
			Cu	0.0300	0.0760				
W10	95W-3Ni-2Cu	17.8	W	0.9500	0.8622	500 ~ 700	4 ~ 7	25 ~ 30	71.72
			Ni	0.0300	0.0853				
			Cu	0.0200	0.0525				

### 3. Theoretical Part

Theoretical studies take precedence over the practical side, as they represent the scientific basis for the specifications and properties of materials. They provide a general overview of different energy ranges, saving time and effort in selecting the best material before implementing the practical aspect.

The linear attenuation coefficient (LAC) indicates the degree to which radiation or neutron penetrates a material. Its high value indicates low penetration of the tested material, making it an ideal choice for manufacturing shields. In this research, the linear attenuation coefficient was calculated using three software: Phy-X, MATXCOM, and NGCal depend on the chemical composition of the compound, density, elemental ratios, attenuation coefficients, and energy range. Tables (2-5) present the LAC results for ten tested alloys at various energies obtained through the online Phy-X, MATXCOM, and NGCal programs. The difference of error ( $\Delta$  %) depending on LAC data was calculated and compared between all computerized models, where the ( $\Delta$  %) results were within satisfactory limits. Tables (6-9) and Figures (3-6) show the difference in error ( $\Delta$ %).

Phy-X/PSD is a free and easy to use platform for calculating various photon radiation protection coefficients, including linear and mass absorption coefficients, the effective atomic number, and other dose parameters. It is based on reliable and global databases. With this fast, accurate, practical, and free software, any element, compound, or mixture can be analyzed via mole fraction or weight fraction. Furthermore, calculations can be done for different materials at the same time [15].

NGCal is a Natural Gamma Calculator, a free online software that is very useful for evaluating the shielding properties of materials against neutrons (thermal and fast) and photons (X-rays and gamma rays) at specific energies. It helps researchers and manufacturers to calculate attenuation coefficients (mass and line), mean free

path, and half- and tenth-value layers to design and develop safe and effective radiation shields. Incoherent scattering and absorption are considered in calculations for thermal and fast neutrons. Compton scattering, photoelectric absorption, and pair production are considered for photons. The Composition of materials can be defined by weight fraction and by empirical/molecular formulas. The simulation results of NGCal were found to be very similar to those of existing counterparts [16].

MATXCOM is a specialized computing tool for calculating gamma-rays and X-rays interaction parameters, such as linear attenuation coefficient (LAC), mass attenuation coefficient (MAC), half-value and tenth-value layers (HVL and TVL), mean free path (MFP), energy absorption and exposure accumulation coefficients (EABF and EBF), and atomic and electronic properties of various materials. It utilizes the EPICS2023 depending on the evaluated Photon Data Library (EPDL). MATXCOM features a simple and user-friendly input/output interface. It is implemented as a standalone program written in FORTRAN to achieve precise calculations for specific materials [17].

**Table (2):** LAC results of the X- rays shielding via each alloy according to Phy-X calculations.

Energy Mev		W1	W2	W3	W4	W5	W6	W7	W8	W9	W10
8.04E-03	<sup>29</sup> Cu	2771.650	2797.745	2824.888	2940.702	2888.531	2645.424	2661.585	2660.569	2801.568	2891.611
8.91E-03	<sup>29</sup> Cu	2420.777	2398.500	2423.880	2428.294	2436.580	2282.537	2255.243	2336.843	2327.147	2356.581
1.34E-02	<sup>37</sup> Rb	2973.405	2952.667	3023.725	3125.425	3128.701	2985.958	3004.397	3002.856	3137.631	3222.113
1.50E-02	<sup>37</sup> Rb	2236.388	2220.837	2274.548	2351.688	2354.103	2245.588	2259.430	2258.321	2360.644	2424.877
1.50E-02		2225.140	2209.668	2263.114	2400.787	2342.280	2234.291	2248.063	2246.961	2348.786	2412.708
1.74E-02	<sup>42</sup> Mo	1501.204	1490.762	1526.985	1620.986	1580.732	1507.399	1516.694	1515.944	1585.138	1628.606
1.96E-02	<sup>42</sup> Mo	1103.030	1095.354	1122.082	1191.907	1161.803	1107.629	1114.467	1113.899	1165.075	1197.237
2.00E-02		1050.714	1043.402	1068.880	1135.519	1106.756	1055.099	1061.614	1061.071	1109.876	1140.550
2.21E-02	<sup>47</sup> Ag	807.405	801.786	821.428	873.076	850.665	810.790	815.800	815.374	853.075	876.778
2.49E-02	<sup>47</sup> Ag	589.910	585.810	600.222	638.403	621.715	592.373	596.036	595.721	623.470	640.928
3.00E-02		362.087	359.581	368.490	392.408	381.824	363.571	365.819	365.625	382.881	393.753
3.21E-02	<sup>56</sup> Ba	303.665	301.566	309.054	329.235	320.272	304.901	306.787	306.624	321.153	330.310
3.64E-02	<sup>56</sup> Ba	217.360	215.862	221.244	235.861	229.323	218.231	219.580	219.465	229.944	236.555
4.00E-02		169.554	168.388	172.599	184.100	178.930	170.223	171.275	171.186	179.407	184.597
4.45E-02	<sup>65</sup> Tb	128.188	127.309	130.501	139.267	135.308	128.685	129.479	129.413	135.662	139.609
5.00E-02		94.421	93.775	96.132	102.642	99.688	94.776	95.361	95.314	99.942	102.868
5.04E-02	<sup>65</sup> Tb	92.570	91.937	94.248	100.633	97.735	92.918	93.491	93.445	97.983	100.853
6.00E-02		58.868	58.468	59.941	64.034	62.167	59.078	59.441	59.414	62.317	64.154
8.00E-02		119.939	119.207	122.569	133.785	127.937	120.030	120.746	120.735	128.002	132.710
1.00E-01		68.199	67.784	69.689	76.028	72.730	68.246	68.652	68.647	72.762	75.429
1.50E-01		24.411	24.263	24.933	27.120	25.996	24.424	24.569	24.568	26.005	26.935
2.00E-01		12.193	12.119	12.444	13.474	12.957	12.198	12.269	12.270	12.960	13.405
3.00E-01		5.117	5.086	5.214	5.582	5.410	5.118	5.148	5.149	5.410	5.577
4.00E-01		3.091	3.072	3.143	3.330	3.251	3.090	3.108	3.109	3.250	3.340
5.00E-01		2.242	2.228	2.277	2.391	2.348	2.241	2.253	2.255	2.348	2.407
6.00E-01		1.795	1.784	1.822	1.900	1.875	1.795	1.805	1.806	1.874	1.918
8.00E-01		1.342	1.334	1.360	1.407	1.397	1.341	1.349	1.350	1.396	1.424
1.00E+00		1.110	1.103	1.124	1.156	1.152	1.109	1.115	1.116	1.151	1.173
1.50E+00		0.845	0.839	0.855	0.875	0.875	0.844	0.848	0.849	0.874	0.889
2.00E+00		0.748	0.743	0.757	0.775	0.775	0.747	0.751	0.752	0.774	0.788

3.00E+00		0.682	0.678	0.691	0.712	0.709	0.683	0.685	0.686	0.708	0.722
4.00E+00		0.672	0.667	0.681	0.704	0.699	0.671	0.675	0.676	0.699	0.713
5.00E+00		0.679	0.675	0.688	0.715	0.708	0.679	0.683	0.683	0.708	0.723
6.00E+00		0.694	0.690	0.704	0.733	0.724	0.694	0.698	0.698	0.724	0.740
8.00E+00		0.733	0.728	0.744	0.777	0.766	0.733	0.737	0.738	0.766	0.784
1.00E+01		0.775	0.770	0.787	0.824	0.811	0.775	0.780	0.780	0.811	0.831
1.50E+01		0.874	0.868	0.888	0.934	0.916	0.875	0.880	0.880	0.917	0.940

**Table (3):** LAC results of the exposure to the photons released from various radioisotopes according to Phy-X calculations.

Energy Mev		W1	W2	W3	W4	W5	W6	W7	W8	W9	W10
5.89E-03	<sup>(55)</sup> Fe	5780.837	5742.365	5892.588	6119.132	6123.575	5798.417	5833.911	5831.544	6136.118	6330.295
5.90E-03	<sup>(55)</sup> Fe	5753.987	5715.696	5865.229	6090.739	6095.161	5771.481	5806.809	5804.453	6107.641	6300.936
6.49E-03	<sup>(55)</sup> Fe	4523.096	4493.065	4610.900	4788.914	4792.317	4536.575	4564.329	4562.509	4801.935	4954.660
6.54E-03	<sup>(55)</sup> Fe	4443.178	4413.682	4529.456	4704.377	4707.715	4456.398	4483.660	4481.875	4717.148	4867.231
1.38E-02	<sup>(241)</sup> Am	2740.341	2721.246	2786.824	2880.775	2883.775	2751.821	2768.805	2767.403	2891.941	2970.039
1.50E-02		2225.140	2209.668	2263.114	2339.878	2342.280	2234.291	2248.063	2246.961	2348.786	2412.708
2.00E-02		1050.714	1043.402	1068.880	1105.615	1106.756	1055.099	1061.614	1061.071	1109.876	1140.550
2.21E-02	<sup>(47)</sup> Ag	807.405	801.786	821.428	849.789	850.665	810.790	815.800	815.374	853.075	876.778
2.31E-02	<sup>(109)</sup> Cd	718.579	713.580	731.088	756.388	757.165	721.590	726.050	725.669	759.310	780.466
2.50E-02	<sup>(109)</sup> Cd	583.732	579.675	593.939	614.584	615.211	586.169	589.793	589.482	616.947	634.228
2.55E-02	<sup>(109)</sup> Cd	554.155	550.305	563.856	583.478	584.073	556.466	559.906	559.610	585.718	602.147
2.63E-02	<sup>(241)</sup> Am	508.979	505.446	517.907	535.965	536.509	511.096	514.256	513.984	538.017	553.143
3.00E-02		362.087	359.581	368.490	381.445	381.824	363.571	365.819	365.625	382.881	393.753
3.08E-02	<sup>(133)</sup> Ba	337.102	334.769	343.071	355.149	355.501	338.480	340.573	340.392	356.483	366.622
3.22E-02	<sup>(241)</sup> Am	300.678	298.599	306.015	316.812	317.124	301.902	303.768	303.608	317.997	327.066
3.32E-02	<sup>(241)</sup> Am	276.864	274.951	281.786	291.746	292.032	277.987	279.706	279.558	292.832	301.201
3.50E-02	<sup>(133)</sup> Ba	240.846	239.184	245.140	253.828	254.075	241.816	243.311	243.183	254.767	262.073
3.54E-02	<sup>(133)</sup> Ba	233.738	232.126	237.908	246.345	246.585	234.678	236.129	236.005	247.255	254.350
3.58E-02	<sup>(133)</sup> Ba	226.920	225.355	230.970	239.167	239.399	227.831	229.240	229.119	240.049	246.942
3.95E-02	<sup>(152)</sup> Eu	175.237	174.031	178.381	184.744	184.920	175.930	177.017	176.925	185.415	190.774
4.00E-02		169.554	168.388	172.599	178.760	178.930	170.223	171.275	171.186	179.407	184.597
4.01E-02	<sup>(152)</sup> Eu	168.217	167.060	171.238	177.352	177.520	168.881	169.924	169.836	177.993	183.143
4.59E-02	<sup>(152)</sup> Eu	118.048	117.239	120.180	124.497	124.612	118.502	119.233	119.173	124.936	128.578
4.70E-02	<sup>(152)</sup> Eu	110.707	109.949	112.709	116.762	116.870	111.131	111.816	111.760	117.171	120.591
4.96E-02	<sup>(133)</sup> Ba	96.313	95.655	98.059	101.592	101.685	96.677	97.273	97.225	101.944	104.928
5.00E-02		94.421	93.775	96.132	99.598	99.688	94.776	95.361	95.314	99.942	102.868
5.32E-02	<sup>(133)</sup> Ba	80.473	79.924	81.935	84.894	84.970	80.771	81.269	81.229	85.183	87.683
5.95E-02	<sup>(241)</sup> Am	60.042	59.634	61.136	63.351	63.406	60.257	60.627	60.599	63.560	65.433
6.00E-02		58.868	58.468	59.941	62.113	62.167	59.078	59.441	59.414	62.317	64.154
8.00E-02		119.939	119.207	122.569	127.914	127.937	120.030	120.746	120.735	128.002	132.710
8.10E-02	<sup>(133)</sup> Ba	116.188	115.479	118.735	123.912	123.935	116.276	116.969	116.958	123.997	128.558
8.80E-02	<sup>(109)</sup> Cd	94.040	93.466	96.099	100.285	100.303	94.108	94.669	94.661	100.351	104.038
9.90E-02	<sup>(241)</sup> Am	70.008	69.581	71.537	74.646	74.659	70.056	70.473	70.468	74.693	77.431
1.00E-01		68.199	67.784	69.689	72.717	72.730	68.246	68.652	68.647	72.762	75.429
1.03E-01	<sup>(241)</sup> Am	63.281	62.895	64.662	67.469	67.480	63.323	63.700	63.695	67.510	69.982
1.22E-01	<sup>(152)</sup> Eu	41.302	41.050	42.197	44.016	44.024	41.327	41.572	41.570	44.042	45.642
1.50E-01		24.411	24.263	24.933	25.992	25.996	24.424	24.569	24.568	26.005	26.935
1.61E-01	<sup>(133)</sup> Ba	20.616	20.491	21.054	21.942	21.946	20.626	20.748	20.748	21.953	22.732
2.00E-01		12.193	12.119	12.444	12.955	12.957	12.198	12.269	12.270	12.960	13.405
2.23E-01	<sup>(133)</sup> Ba	9.475	9.417	9.666	10.055	10.056	9.477	9.533	9.534	10.058	10.396
2.45E-01	<sup>(152)</sup> Eu	7.759	7.712	7.913	8.225	8.226	7.761	7.807	7.808	8.228	8.498
2.76E-01	<sup>(133)</sup> Ba	6.017	5.980	6.133	6.367	6.368	6.018	6.053	6.054	6.369	6.571
2.84E-01	<sup>(137)</sup> Cs	5.718	5.683	5.827	6.049	6.050	5.719	5.752	5.753	6.050	6.241
2.84E-01	<sup>(131)</sup> I	5.698	5.663	5.807	6.027	6.028	5.699	5.732	5.733	6.029	6.219
2.96E-01	<sup>(152)</sup> Eu	5.256	5.224	5.355	5.556	5.557	5.256	5.287	5.288	5.557	5.730
3.00E-01		5.117	5.086	5.214	5.409	5.410	5.118	5.148	5.149	5.410	5.577
3.03E-01	<sup>(133)</sup> Ba	5.024	4.993	5.118	5.309	5.310	5.024	5.053	5.054	5.310	5.474
3.44E-01	<sup>(152)</sup> Eu	3.969	3.944	4.040	4.185	4.185	3.969	3.991	3.993	4.185	4.309

Energy Mev		W1	W2	W3	W4	W5	W6	W7	W8	W9	W10
3.47E-01	<sup>(60)</sup> Co	3.913	3.889	3.983	4.125	4.126	3.912	3.935	3.936	4.125	4.247
3.56E-01	<sup>(133)</sup> Ba	3.744	3.722	3.811	3.946	3.947	3.744	3.766	3.767	3.946	4.061
3.65E-01	<sup>(131)</sup> I	3.597	3.575	3.660	3.789	3.789	3.596	3.617	3.618	3.789	3.898
3.84E-01	<sup>(133)</sup> Ba	3.301	3.280	3.358	3.473	3.474	3.300	3.319	3.320	3.474	3.572
4.00E-01		3.091	3.072	3.143	3.250	3.251	3.090	3.108	3.109	3.250	3.340
4.11E-01	<sup>(152)</sup> Eu	2.962	2.944	3.012	3.113	3.114	2.961	2.978	2.979	3.113	3.198
4.44E-01	<sup>(152)</sup> Eu	2.640	2.624	2.684	2.771	2.772	2.640	2.655	2.656	2.771	2.845
5.00E-01		2.242	2.228	2.277	2.348	2.348	2.241	2.253	2.255	2.348	2.407
5.11E-01	<sup>(22)</sup> Na	2.179	2.166	2.213	2.282	2.282	2.178	2.191	2.192	2.281	2.338
6.00E-01		1.795	1.784	1.822	1.875	1.875	1.795	1.805	1.806	1.874	1.918
6.37E-01	<sup>(131)</sup> I	1.681	1.671	1.705	1.754	1.754	1.680	1.689	1.690	1.753	1.793
6.62E-01	<sup>(137)</sup> Cs	1.615	1.605	1.637	1.683	1.684	1.614	1.623	1.624	1.683	1.720
6.78E-01	<sup>(152)</sup> Eu	1.574	1.565	1.597	1.641	1.641	1.573	1.582	1.583	1.641	1.677
6.89E-01	<sup>(152)</sup> Eu	1.549	1.540	1.571	1.615	1.615	1.549	1.557	1.558	1.614	1.649
7.23E-01	<sup>(131)</sup> I	1.476	1.467	1.497	1.538	1.538	1.475	1.484	1.485	1.537	1.570
7.79E-01	<sup>(152)</sup> Eu	1.376	1.367	1.394	1.431	1.432	1.375	1.382	1.383	1.431	1.460
8.00E-01		1.342	1.334	1.360	1.396	1.397	1.341	1.349	1.350	1.396	1.424
8.26E-01	<sup>(60)</sup> Co	1.304	1.296	1.322	1.356	1.356	1.303	1.311	1.312	1.356	1.383
8.67E-01	<sup>(152)</sup> Eu	1.250	1.242	1.266	1.299	1.299	1.249	1.256	1.257	1.298	1.324
9.64E-01	<sup>(152)</sup> Eu	1.144	1.137	1.158	1.187	1.187	1.143	1.149	1.150	1.187	1.209
1.00E+00		1.110	1.103	1.124	1.152	1.152	1.109	1.115	1.116	1.151	1.173
1.01E+00	<sup>(152)</sup> Eu	1.105	1.098	1.119	1.147	1.147	1.104	1.110	1.111	1.146	1.168
1.09E+00	<sup>(152)</sup> Eu	1.039	1.033	1.052	1.078	1.078	1.038	1.044	1.045	1.077	1.097
1.09E+00	<sup>(152)</sup> Eu	1.036	1.030	1.049	1.074	1.075	1.035	1.041	1.042	1.074	1.094
1.11E+00	<sup>(152)</sup> Eu	1.021	1.014	1.033	1.058	1.058	1.020	1.025	1.026	1.058	1.077
1.17E+00	<sup>(60)</sup> Co	0.982	0.976	0.994	1.018	1.018	0.981	0.986	0.987	1.017	1.035
1.28E+00	<sup>(22)</sup> Na	0.928	0.923	0.939	0.962	0.962	0.927	0.933	0.933	0.961	0.978
1.30E+00	<sup>(152)</sup> Eu	0.917	0.912	0.928	0.950	0.950	0.917	0.922	0.922	0.950	0.967
1.33E+00	<sup>(60)</sup> Co	0.903	0.897	0.914	0.935	0.935	0.902	0.907	0.908	0.935	0.951
1.41E+00	<sup>(152)</sup> Eu	0.874	0.869	0.885	0.905	0.905	0.873	0.878	0.879	0.905	0.921
1.46E+00	<sup>(152)</sup> Eu	0.857	0.852	0.868	0.888	0.888	0.857	0.861	0.862	0.887	0.903
1.50E+00		0.845	0.839	0.855	0.874	0.875	0.844	0.848	0.849	0.874	0.889
2.00E+00		0.748	0.743	0.757	0.775	0.775	0.747	0.751	0.752	0.774	0.788
2.51E+00	<sup>(60)</sup> Co	0.704	0.699	0.712	0.730	0.730	0.703	0.707	0.708	0.729	0.743
3.00E+00		0.682	0.678	0.691	0.708	0.709	0.682	0.686	0.686	0.708	0.722
4.00E+00		0.672	0.667	0.681	0.699	0.699	0.671	0.675	0.676	0.699	0.713
5.00E+00		0.679	0.675	0.688	0.707	0.708	0.679	0.683	0.683	0.708	0.723
6.00E+00		0.694	0.690	0.704	0.724	0.724	0.694	0.698	0.698	0.724	0.740
8.00E+00		0.733	0.728	0.744	0.766	0.766	0.733	0.737	0.738	0.766	0.784
1.00E+01		0.775	0.770	0.787	0.811	0.811	0.775	0.780	0.780	0.811	0.831
1.50E+01		0.874	0.868	0.888	0.916	0.916	0.875	0.880	0.880	0.917	0.940

Table (4): LAC results of each alloy calculated via the online MATXCOM software.

Energy, MeV	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10
1.50E-02	2215.38	2199.96	2253.11	2329.38	2331.80	2224.53	2238.24	2237.15	2338.30	2401.78
2.00E-02	1052.04	1044.72	1070.23	1107.00	1108.15	1056.42	1062.94	1062.40	1111.26	1141.97
3.00E-02	362.27	359.77	368.68	381.63	382.01	363.76	366.01	365.82	383.07	393.94
4.00E-02	169.12	167.96	172.15	178.29	178.46	169.79	170.84	170.75	178.94	184.10
5.00E-02	93.63	92.98	95.32	98.74	98.83	93.98	94.56	94.51	99.09	101.98
6.00E-02	57.83	57.44	58.88	61.00	61.06	58.04	58.40	58.37	61.21	63.00
8.00E-02	120.22	119.48	122.85	128.21	128.23	120.31	121.02	121.01	128.30	133.02
1.00E-01	68.27	67.86	69.76	72.79	72.81	68.32	68.72	68.72	72.84	75.51
1.50E-01	24.46	24.31	24.98	26.05	26.05	24.48	24.62	24.62	26.06	26.99
2.00E-01	12.23	12.15	12.48	12.99	12.99	12.23	12.30	12.30	13.00	13.44
3.00E-01	5.12	5.09	5.22	5.41	5.41	5.12	5.15	5.15	5.41	5.58

4.00E-01	3.09	3.07	3.14	3.25	3.25	3.09	3.11	3.11	3.25	3.34
5.00E-01	2.24	2.23	2.28	2.35	2.35	2.24	2.25	2.25	2.35	2.41
6.00E-01	1.79	1.78	1.82	1.87	1.87	1.79	1.80	1.80	1.87	1.92
8.00E-01	1.34	1.33	1.36	1.39	1.39	1.34	1.34	1.35	1.39	1.42
1.00E+00	1.11	1.10	1.12	1.15	1.15	1.11	1.11	1.11	1.15	1.17
1.50E+00	0.84	0.84	0.85	0.87	0.87	0.84	0.85	0.85	0.87	0.89
2.00E+00	0.75	0.74	0.75	0.77	0.77	0.75	0.75	0.75	0.77	0.79
3.00E+00	0.68	0.68	0.69	0.71	0.71	0.68	0.68	0.69	0.71	0.72
4.00E+00	0.67	0.67	0.68	0.70	0.70	0.67	0.67	0.67	0.70	0.71
5.00E+00	0.68	0.67	0.69	0.71	0.71	0.68	0.68	0.68	0.71	0.72
6.00E+00	0.69	0.69	0.70	0.72	0.72	0.69	0.70	0.70	0.72	0.74
8.00E+00	0.73	0.73	0.74	0.76	0.77	0.73	0.74	0.74	0.77	0.78
1.00E+01	0.77	0.77	0.79	0.81	0.81	0.77	0.78	0.78	0.81	0.83
1.50E+01	0.87	0.87	0.89	0.92	0.92	0.87	0.88	0.88	0.92	0.94

**Table (5):** LAC results of each alloy according to the NGCal calculations.

Sample ID	Linear attenuation factor. $\text{cm}^{-1}$		Linear attenuation coefficient. $\text{cm}^{-1}$		
	Neutrons		Photons		
	Thermal (25.4 MeV)	Fast (4 MeV)	0.00589 MeV	1 MeV	15 MeV
W1	1.12679534604015	0.146567549262489	5777.78673753182	1.10986525	0.87385844
W2	1.10878222833654	0.127461492812684	5739.33211949184	1.10302084	0.86830464
W3	1.13429278469541	0.140092195909779	5889.48206257145	1.12378293	0.88772942
W4	1.14887801867179	0.126565357235032	6115.91265304588	1.15167325	0.91571933
W5	1.16069124275872	0.135147433114929	6120.35695599971	1.15196265	0.91611844
W6	1.12154963914592	0.138887397942826	5795.34400327935	1.10895096	0.87452092
W7	1.11826006334917	0.131525162581132	5830.81327620153	1.11507256	0.87957151
W8	1.25856714750762	0.391176910987682	4007.55168476637	1.07712894	0.72864684
W9	1.15366397798035	0.127037299584565	6132.88133073084	1.15117975	0.91653275
W10	1.17168139089224	0.120692353023867	6326.96863888427	1.17300576	0.93972252

#### 4. Results and Discussion

Given the peaceful uses of radiation or neutrons, currently employed in many scientific fields, particularly nuclear science, medicine, and others, it has become essential to provide means of shielding radiation to safe levels for workers in these fields and protecting them from its dangers. This protection is achieved by using materials with suitable radiation shielding properties. Various alloys, depending on tungsten as a preferred metal over heavy metals such as lead, due to its superior radiation shielding properties, were tested [18-21].

In this study, ten alloys containing tungsten with significantly higher percentages than iron, nickel, and copper were tested via Phy -X, MATXCOM, and NGCal software.

The linear attenuation coefficient depends on density ( $\rho$ ) and mean atomic number ( $\bar{Z}$ ). The increasing sequence of density is W2,( W1, W6),( W7, W8) , W3, (W4, W5, W9), W10 that rises the probability of absorption or scattering whereas the  $\bar{Z}$  is W2, W1, W8, W6, W7, W3, W4, W5, W9, and W10.

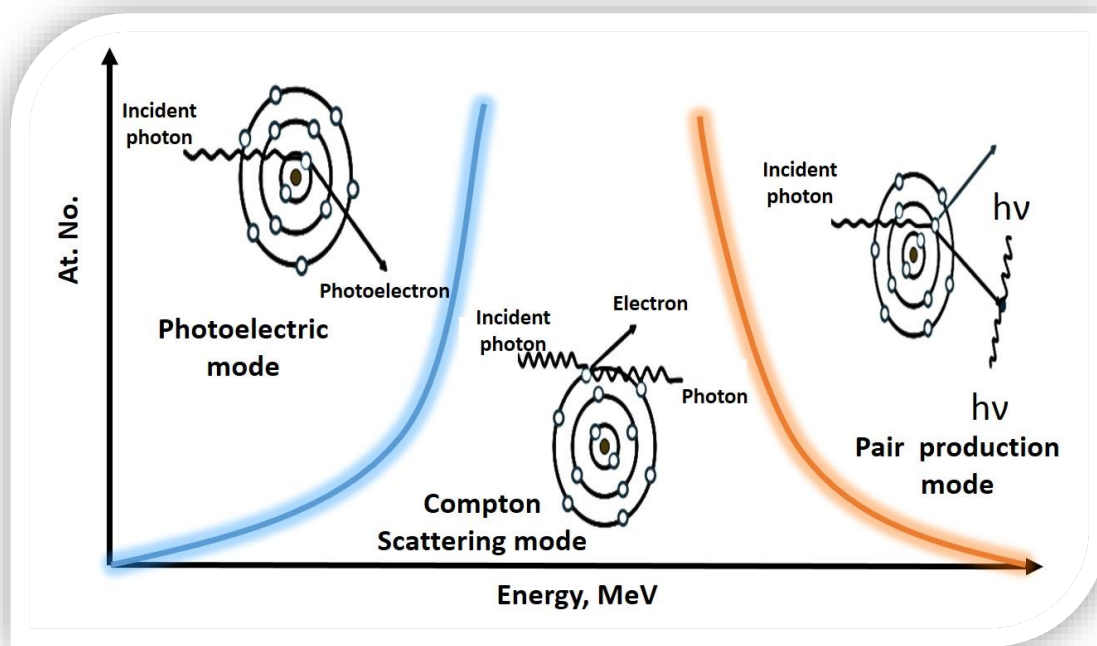
Depending on how radiation or neutron interacts with matter, the increase in the ( $\bar{Z}$ ) refers to the increase in collisions with electrons or interactions with the nucleus, thus resulting in greater attenuation. Photon, charged particle, or neutron has its own interaction mechanism (Figures 1 & 2) with matter where the increase in the ( $\bar{Z}$ ) increases the probability of photoelectric absorption, Compton scattering, and pair production (in the case of the photon (Gamma rays or X-rays)) via increasing the density of orbital electrons that leads to higher rate of ionization or excitation (in the of the charged particles (electron,  $\alpha$ , or ion)) leading to loss of collision energy. In the case of a neutron, the increase of the ( $\bar{Z}$ ) affects the neutron interaction cross –section whether this neutron is moderated by material (low  $\bar{Z}$ ) or scattered/absorbed (high  $\bar{Z}$ ). Overall, the ( $\bar{Z}$ ) controls the LAC and other related attenuation factors [22 - 25]. In this theoretical study, three free computerized models were chosen to calculate the LAC

parameter to evaluate the attenuation behavior of ten refractory alloys against gamma rays, X-rays, and neutron exposure. Tables (2-5) show the theoretical performance of these alloys.

Tables (6-9) and Figures (3-6) respectively display the difference of error ( $\Delta\%$ ) for the linear attenuation coefficient of ten alloys between the tested models. This calculation is based on equation (1) and confirms that these models are suitable for this theoretical study, where  $\Delta\%$  data were low and within internationally accepted differences.

The ( $\Delta\%$ ) calculations indicate the accuracy and reliability of all obtained LAC ( $\mu, \text{cm}^{-1}$ ) via the three models [26, 27].

$$\Delta\% = (\mu_{\text{Phy-X}} - \mu_{\text{NGCa}}) / \mu_{\text{Phys-X}} \times 100 \quad (1)$$



**Figure (1).** Photon interaction modes with matter.

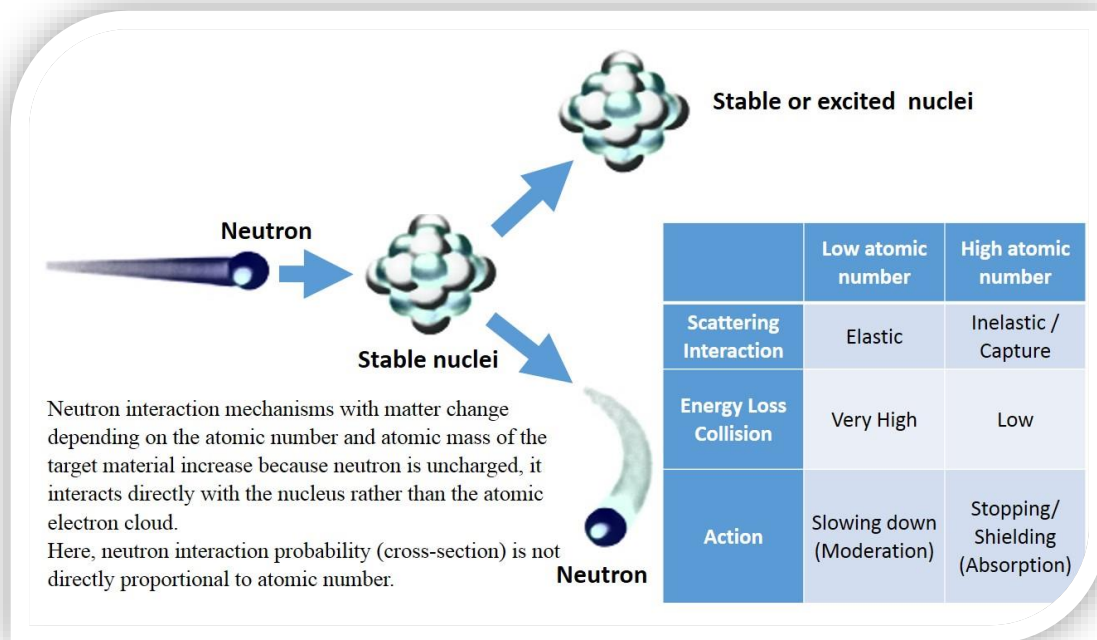
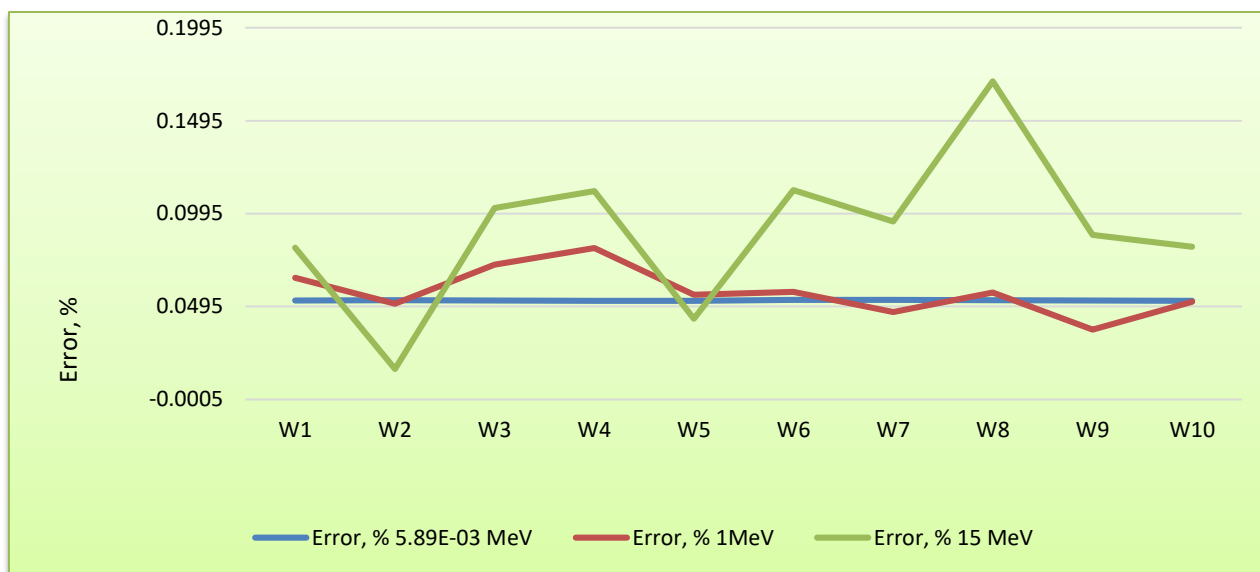


Figure (2). Neutron interaction modes with matter.

Table (6): The difference of error results Phy- and NGCal software in the case of photon exposure.

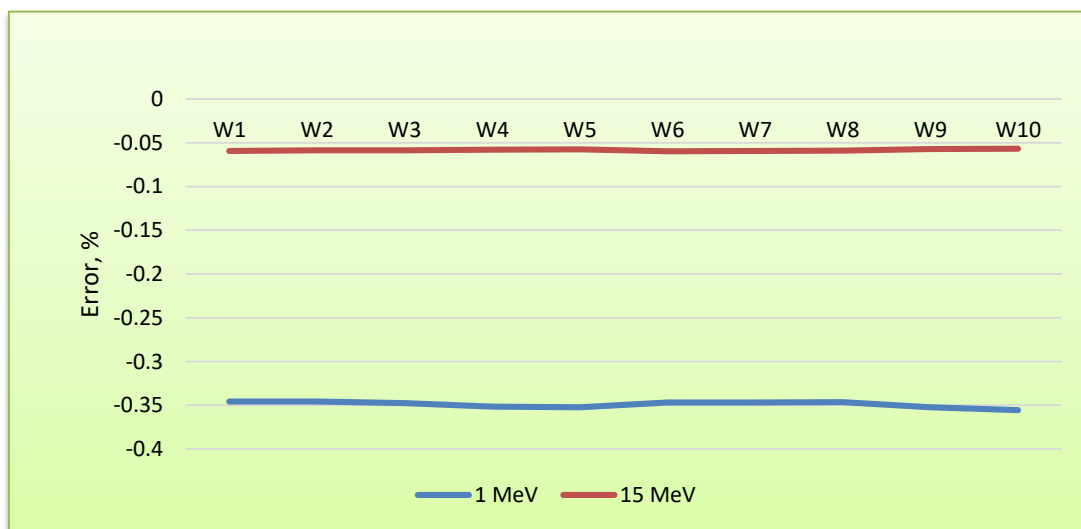
Code	Phy-X			NGCal			Error, %		
	5.89E-03 MeV	1 MeV	15 MeV	5.89E-03 MeV	1 MeV	15 MeV	5.89E-03 MeV	1MeV	15 MeV
W1	5780.837	1.110	0.874	5777.787	1.109865	0.873858	0.052765	0.012147	0.016197
W2	5742.365	1.103	0.868	5602.681	1.103020	0.868304	0.052816	-0.001885	-0.035023
W3	5892.588	1.124	0.888	5889.482	1.123783	0.887729	0.052709	0.019312	0.030473
W4	6119.132	1.152	0.916	6115.913	1.151673	0.915719	0.052611	0.028364	0.030677
W5	6123.575	1.152	0.916	6120.357	1.151962	0.916118	0.052552	0.003299	-0.012885
W6	5798.417	1.109	0.875	5795.344	1.108951	0.916118	0.052997	0.004422	0.054752
W7	5833.911	1.115	0.883	5830.813	1.115073	0.879572	0.053099	-0.006565	0.048693
W8	5831.544	1.116	0.881	5828.459	1.115953	0.879813	0.052907	0.004203	0.113636
W9	6136.118	1.151	0.917	6132.881	1.151182	0.916533	0.052748	-0.015624	0.050954
W10	6330.295	1.173	0.943	6326.969	1.173006	0.939723	0.052547	-0.000494	0.029519



**Figure (3):** The difference of error results for energies (0.00589, 1, 15) MeV.

**Table (7):** The difference of error results MATXCOM and NGCal software.

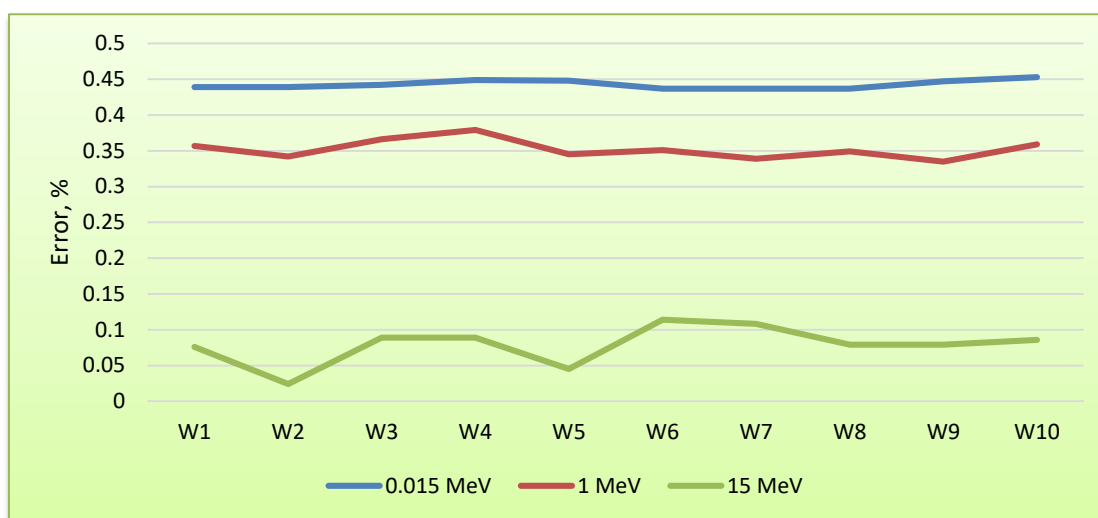
Code	MATXCOM		NGCal		Error, %	
	1 MeV	15 MeV	1 MeV	15 MeV	1 MeV	15 MeV
W1	1.10604	0.87334	1.109865	0.873858	-0.34585	-0.05936
W2	1.09922	0.86779	1.103048	0.868375	-0.34574	-0.05877
W3	1.11989	0.88721	1.123782	0.887729	-0.34762	-0.05854
W4	1.14764	0.91519	1.151673	0.915716	-0.35144	-0.0578
W5	1.14792	0.91559	1.151962	0.916118	-0.35212	-0.05767
W6	1.10512	0.87427	1.108951	0.874520	-0.34666	-0.0596
W7	1.11122	0.87905	1.115072	0.879571	-0.34669	-0.05933
W8	1.11213	0.8793	1.115953	0.879819	-0.34647	-0.05902
W9	1.14714	0.91601	1.151179	0.916532	-0.35216	-0.05707
W10	1.16885	0.93919	1.173005	0.939722	-0.35554	-0.05675



**Figure (4):** The difference of error results for energies (1, 15) MeV.

**Table (8):** The difference of error Phy-X and MATXCOM software.

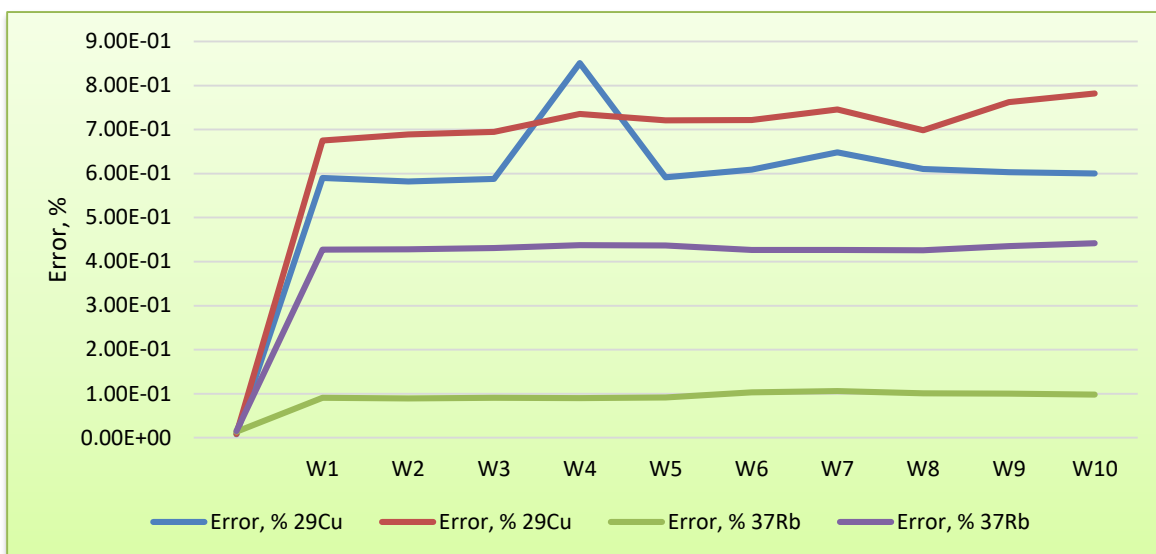
Code	Isotope Phy-X			standard MATXCOM			Error, %		
	1.50E-02 Mev	1Mev	15 Mev	1.50E-02 Mev	1 Mev	15Mev	1.50E-02 Mev	1 Mev	15 Mev
W1	2225.140	1.110	0.874	2215.383	1.106	0.873	0.439	0.357	0.076
W2	2209.668	1.103	0.868	2199.956	1.099	0.868	0.439	0.342	0.024
W3	2263.114	1.124	0.888	2253.114	1.120	0.887	0.442	0.366	0.089
W4	2263.114	1.152	0.916	2329.383	1.148	0.915	0.449	0.379	0.089
W5	2342.280	1.152	0.916	2331.796	1.148	0.916	0.448	0.345	0.045
W6	2234.291	1.109	0.875	2224.532	1.105	0.974	0.437	0.351	0.114
W7	2248.063	1.115	0.880	2238.238	1.111	0.879	0.437	0.339	0.108
W8	2246.961	1.116	0.880	2237.152	1.112	0.879	0.437	0.349	0.079
W9	2348.786	1.151	0.917	2338.28	1.147	0.916	0.447	0.335	0.079
W10	2412.708	1.173	0.940	2401.783	1.169	0.940	0.453	0.359	0.086



**Figure (5):** The difference of error results for energies (0.015, 1, 15) MeV.

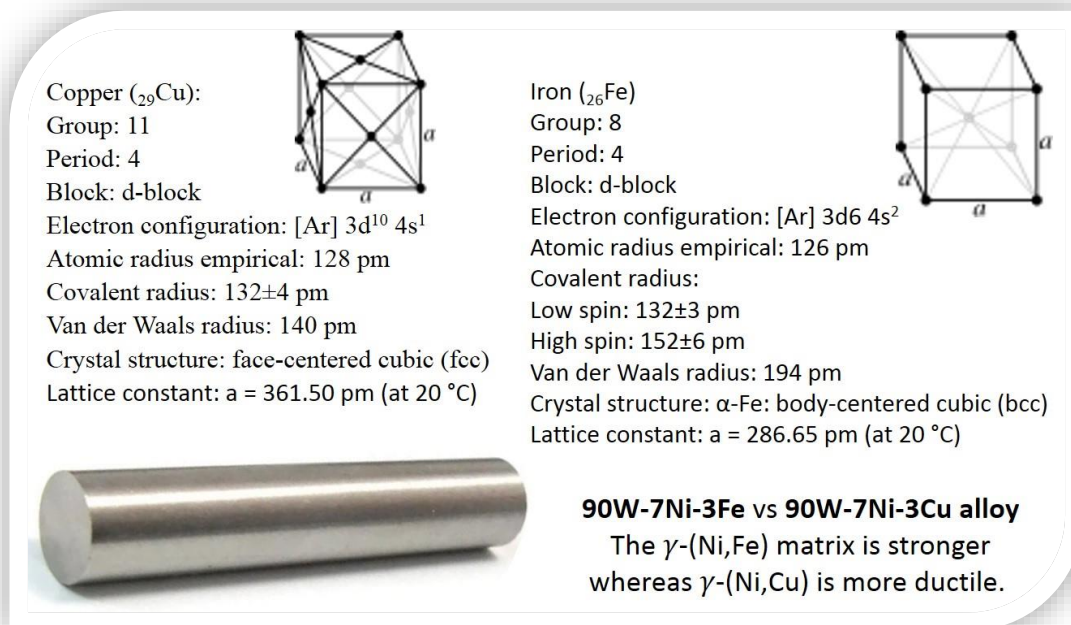
**Table (9):** The difference of error results Phy-X and MATXCOM software in the case of the X-rays attenuation.

Code	PHY-X				MATXCOM				Error, %			
	<sup>29</sup> Cu		<sup>37</sup> Rb		<sup>29</sup> Cu		<sup>37</sup> Rb		<sup>29</sup> Cu		<sup>37</sup> Rb	
	8.04E-03 Mev	8.91E-03 Mev	1.34E-02 Mev	1.50E-02 Mev	8.04E-03 Mev	8.91E-03 Mev	1.34E-02 Mev	1.50E-02 Mev	8.04E-03 Mev	8.91E-03 Mev	1.34E-02 Mev	1.50E-02 Mev
W1	2771.651	2420.777	2973.405	2236.388	2755.287	2404.4334	2970.714	2226.825	0.5903	0.6751	0.0905	0.42758
W2	2797.745	2398.544	2952.667	2220.837	2781.452	2381.9648	2950.022	2211.324	0.5823	0.6893	0.0895	0.42833
W3	2824.888	2423.882	3023.725	2274.548	2808.275	2407.0366	3020.990	2264.749	0.5880	0.6948	0.0904	0.43079
W4	2940.702	2428.294	3125.425	2351.688	2915.681	2410.4287	3122.604	2341.408	0.8508	0.7357	0.0902	0.43712
W5	2888.531	2436.583	3128.701	2354.103	2871.444	2419.0134	3125.848	2343.830	0.5915	0.7209	0.0911	0.43638
W6	2645.424	2282.537	2985.958	2245.588	2629.311	2266.0637	2982.870	2236.014	0.6090	0.7217	0.1034	0.42631
W7	2661.585	2255.243	3004.397	2259.434	2644.319	2238.4207	3001.214	2249.792	0.6486	0.7459	0.1059	0.42655
W8	2660.569	2336.843	3002.856	2258.321	2644.319	2320.524	2999.826	2248.699	0.6107	0.6983	0.1008	0.42606
W9	2801.568	2327.147	3137.631	2360.644	2784.667	2309.4055	3134.478	2350.361	0.6032	0.7623	0.1004	0.43558
W10	2891.611	2356.581	3222.113	2424.877	2874.259	2338.1589	3218.964	2414.169	0.6000	0.7817	0.0977	0.44156



**Figure (6):** The difference of error results for energies (0.00804, 0.00891, 0.0134, 0.015) MeV.

From Tables (2-5), W1 and W8 contain the same percentage of tungsten and nickel, but they differ in the third element (Fe and Cu), respectively. However, copper has a higher density and a higher atomic number (Figure 7), and for these important reasons, W8 is the best alloy for attenuation, especially at high energy exposure. The 90W-7Ni-3Fe and 90W-7Ni-3Cu alloys are both heavy alloys of two phases consisting of 90% tungsten with a binder matrix: Ni-Fe and Ni-Cu, respectively, that reflects their microstructures and related properties. They consist of spherical W in a ductile matrix [28, 29].



**Figure (7):** Copper and Iron structural properties.

The calculated results showed that the best alloy for absorbing gamma rays and X-rays is the 95W-3Ni-2Cu alloy, which is preferred over the tested alloys for shielding purposes because it contains the highest percentage of tungsten, which has a high density and atomic number among all the basic elements in these alloys. The increasing

of the interaction probability during the exposure leads to high attenuation with a small thickness in addition to its good mechanical properties (Table 1).

In general, the linear attenuation coefficient (LAC) depends on the density, energy of the radiation, chemical composition, and atomic number of the materials. This coefficient is a fundamental parameter in attenuation calculations and is directly proportional to the density, mainly depending on the Lambert–Beer (equation (2)). In general, the linear attenuation coefficient decreased with increasing energy [30].

$$I = I_0 e^{-\mu x} \quad (2)$$

Where:  $\mu$ : Linear Attenuation Coefficient,  $I_0$ : intensity of the incident photon,  $I$ : transmitted photons through the material, and  $x$ : thickness (cm).

The results obtained from the models provide detailed and accurate attenuation parameters (Tables 2-5). Table (2) shows LAC results that were calculated via Phy-X software for X-ray exposure from  $^{29}\text{Cu}$ ,  $^{37}\text{Rb}$ ,  $^{42}\text{Mo}$ ,  $^{47}\text{Ag}$ ,  $^{56}\text{Ba}$ , and  $^{65}\text{Tb}$  at (0.00804-15) MeV, decreased with increasing energy, and represent the **W2** alloy and **W10** alloy as the lowest and highest attenuation materials under testing, respectively.

Table (3) displays LAC, which was calculated via Phy-X software for gamma ray exposure that may be emitted from many isotopes in their energy range (0.00589-15) MeV. Here, the LAC data are with the same mode as in X-ray exposure.

In comparison, Table (4) shows LAC results of gamma rays exposure that were calculated via the online MATXCOM software at (0.015-15) MeV. The same performance of LAC data has noticed, where LAC was high for low energies and decreased with increasing energy. In addition lowest shielding performance was the **W2** alloy, and the highest was the **W10** alloy.

All X-rays and gamma rays behave with all the tested alloys are based on the probability of the photoelectric effect that depends on the incident photon energy, the electron's binding energy to the shells, the photoelectric absorption edges, as well as the properties of the tested materials. The increase in the photon energy exceeds the binding energy of a particular shell (K, M, ...), which sharply increases the probability of interaction, where a sharp peak appears in the calculated attenuation coefficient results. At high energies, the electron orbital is much bigger than photon wavelength, changes the electron wave function and decreases the probability of interaction (Figure 1) [31, 32].

The other interaction mechanism is the pair production where the LAC increases slightly and the pair production becomes the dominant process (Figure (1)). The LAC rises again with increasing energy, especially for materials having a high mean atomic number [33, 34].

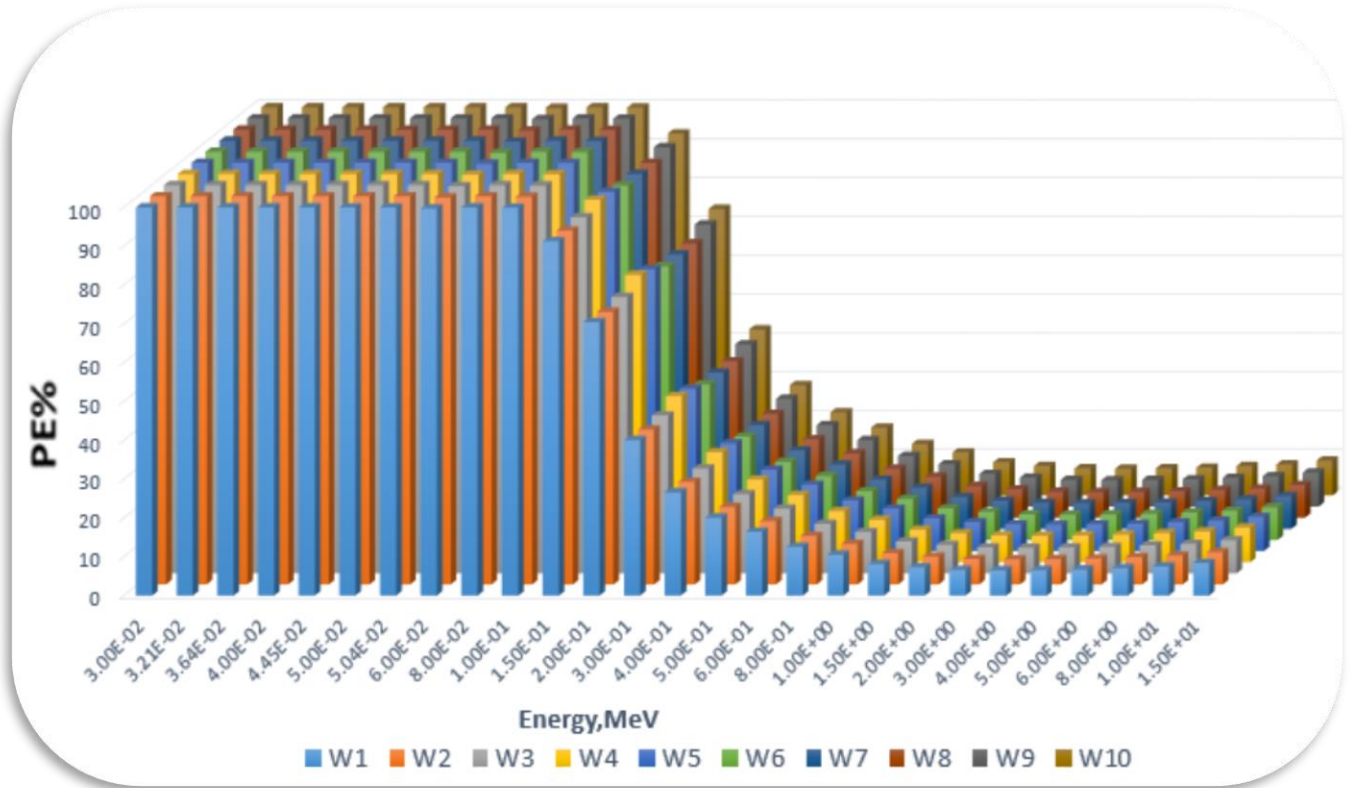
Table (5) shows the LAC - NGCal for neutron attack with energy [thermal (25.4 meV), fast (4 MeV)] and photon exposure at (0.00589, 1, and 15) MeV. The material interaction with a photon differs from its interaction with a neutron that based on photons, electromagnetic waves without mass, whereas the neutrons are uncharged particles with mass.

For the thermal neutron, the W8 alloy was with highest LAC value, and W2 represents the lowest LAC value. For the fast neutron, the W8 characterizes the highest LAC value, and lowest attention performance was the [W10] alloy.

The neutron absorption via any materials primarily depends on the percentage of each element and the type of binder (Ni, Cu, and Fe). The 90W-7Ni-3Cu alloy is a superior alloy because it contains a high percentage of tungsten and nickel, which increases the overall absorption cross-section and attenuates both thermal and fast neutrons.

The other calculated parameter is the protection efficiency in terms of the percentage (PE %) (Equation (3), Figures (8-11). Equation (3) is a measure of a material's ability to attenuate and absorb the photons or neutrons, depending on the LAC ( $\mu$ ,  $\text{cm}^{-1}$ ) data and the thickness ( $x$ , cm) [35].

$$PE = (1 - e^{-\mu x}) \times 100 \quad (3)$$



**Figure (8):** The protection efficiency of each alloy with thickness (0.1) cm against X-rays exposure.

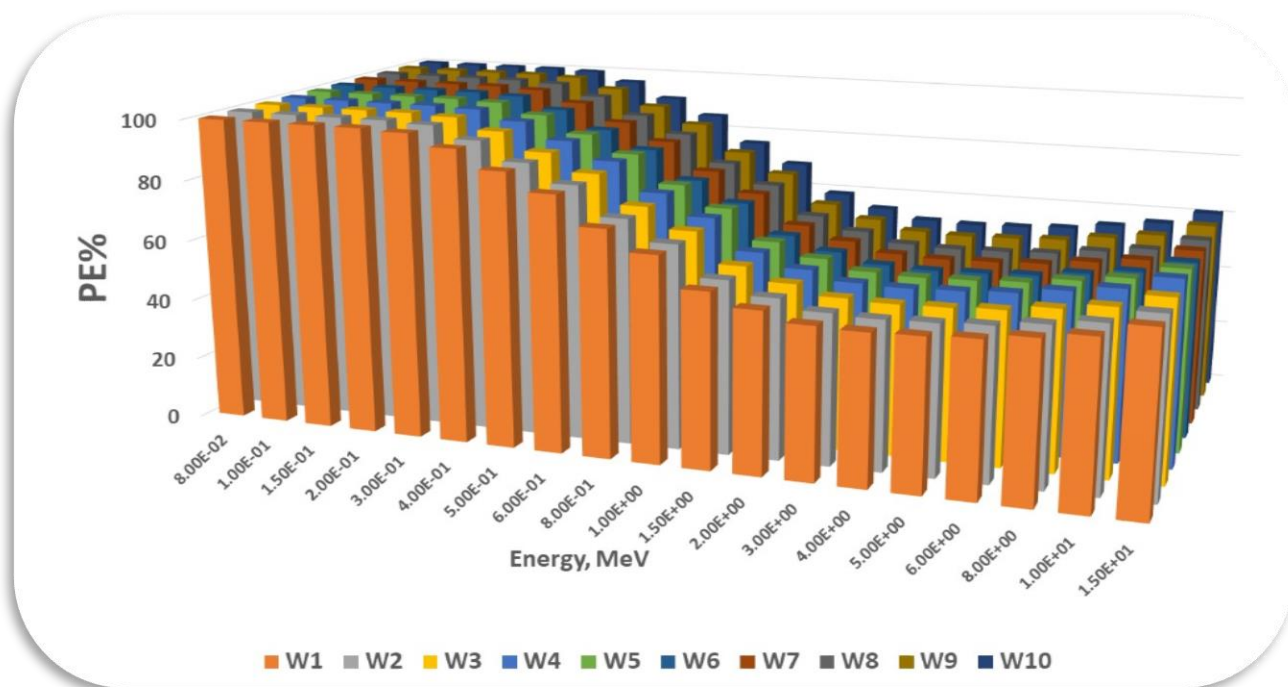


Figure (9): The protection efficiency of each alloy with thickness (1) cm against X-rays exposure.

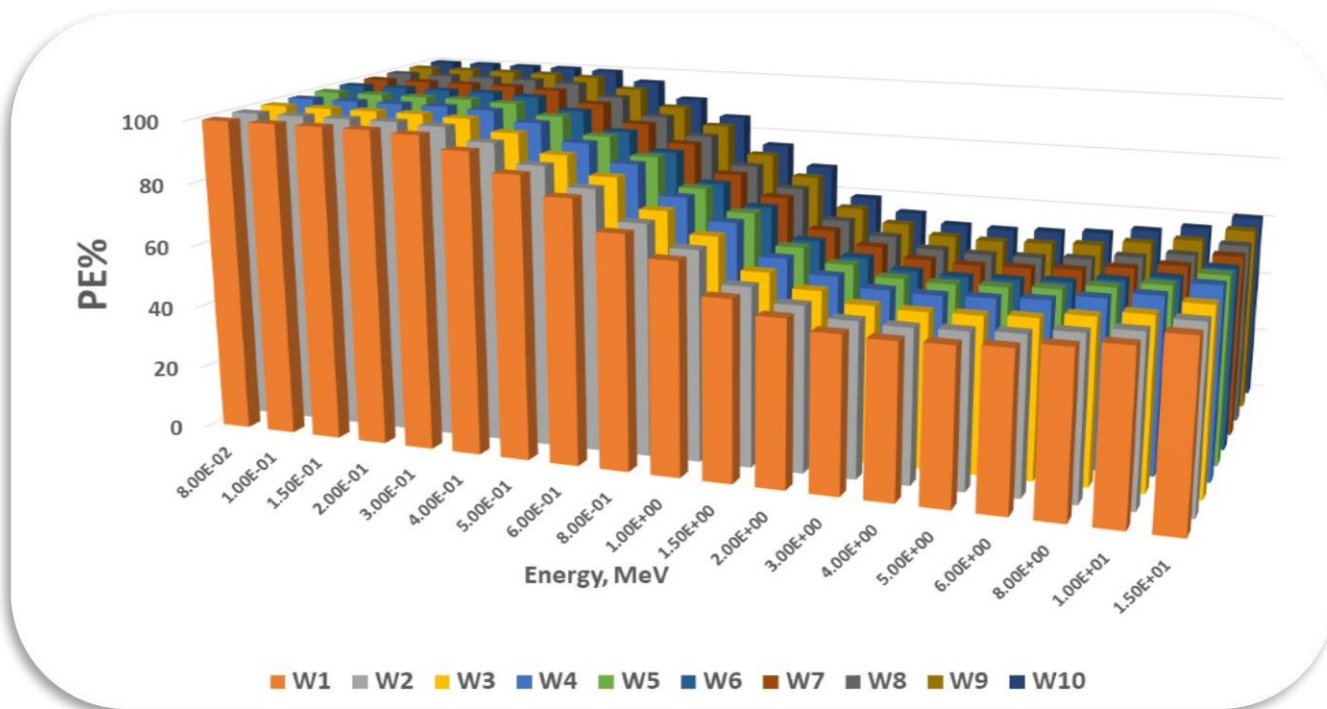
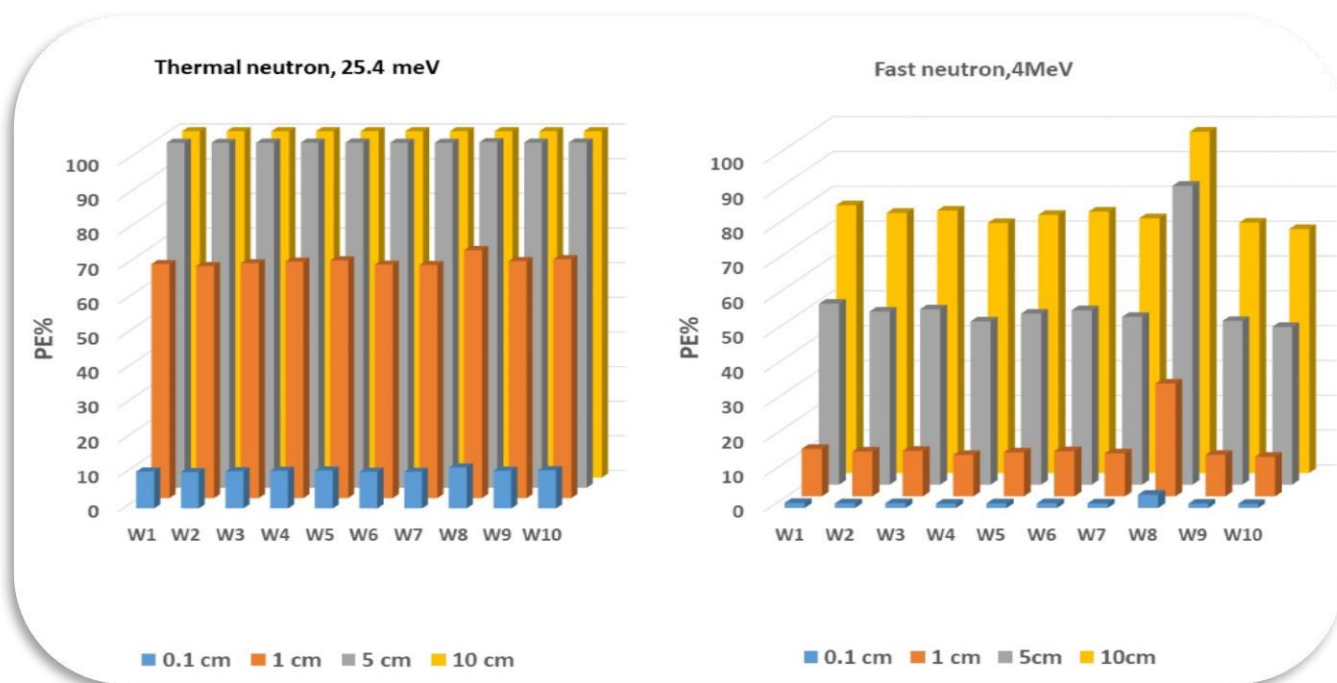


Figure (10): The protection efficiency of each alloy with thickness (5) cm against X-rays exposure.



**Figure (11):** The protection efficiency of each alloy with thickness (0.1, 1, 5, and 10) cm against neutron attack.

Figure (11) shows that the protection efficiency of each alloy is higher with thermal neutrons than with fast neutrons because their energies are lower. Additionally, PE% increases with increasing thickness. In conclusion, the superior thermal neutron-attenuating alloy was **W8**, whereas the least effective was **W2**. However, with fast neutrons, the superior alloy was [W8], and the least effective alloy was [W10].

## 5. Conclusions

In this study, three computerized models (Phy-X, MATXCOM, and NGCal) were applied to evaluate the performance of ten refractory alloys against neutron and photon exposures depending on the linear attenuation coefficient (LAC). Different refractory alloys have a high tungsten content compared to the other elements (Ni, Fe, Cu), with high density and mean atomic number. Furthermore, the difference of error ( $\Delta\%$ ) between the three models was calculated, and the ( $\Delta\%$ ) results were within acceptable limits.

The protection efficiency (PE%) for all the tested alloys at different thicknesses (X) was determined to primarily depend on LAC and X. Based on the obtained results, 95W-3Ni-2Cu alloy proved the most effective for shielding against radiation, whereas 90W-6Ni-4Fe alloy showed the lowest absorption of both X-rays and gamma rays. The 90W-7Ni-3Cu alloy proved to be the best at absorbing neutrons. This study identifies the most effective radiation or neutron shielding alloy that can be safely used.

**Conflict of Interest:** The authors declare that there are no conflicts of interest associated with this research project. We have no financial or personal relationships that could potentially bias our work or influence the interpretation of the results.

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